

High Performance Cold Air Intake Kit



**S&B PERFORMANCE
FILTERS & INTAKE KITS**

INSTALLATION INSTRUCTIONS

S&B P/N 75-9015-1

**1999-2003
Toyota
Tacoma/4Runner
V6-3.4L**

QTY PARTS LIST

- 1 2.75" x 2" Adapter
- 1 1/4" x 16" Hose
- 1 1/2" x 23" Hose
- 1 Intake Tube
- 1 Intake Box
- 1 Intake Lid
- 1 CARB Sticker
- 1 Instruction Sheet
- 1 1/4" x 1/4" Hose Barb
- 1 3/8" x 1/4" Hose Barb
- 1 Angled Bracket
- 1 Flat Bracket

QTY PARTS LIST (continued)

- 1 TDB Bracket
- 1 Stick On Gasket
- 3 #10-24 Screws
- 6 #10 Washers
- 3 #10-24 Nylock Nuts
- 2 1/4"-20 Hex Head Screws
- 4 1/4" Washers
- 2 1/4"-20 Nylock Nuts
- 1 11/32" Washer
- 5 Sealing Washers
- 5 SS Pan Head Screws
- 1 Air Filter

TOOLS REQUIRED

- #10,12,13 &14mm socket
- 4mm Allen
- 5/8 wrench
- Phillips screw driver
- Socket extension
- Ratchet

1. Turn off engine and disconnect negative battery terminal.
4. Remove the bolts that secure the OEM air box
7. Secure the gasket provide to the mass air sensor with the non sticky side up



2. Disconnect the hoses attached to OEM air box



5. Lift and remove the OEM air box and tube from the vehicle



8. Install the mass air sensor to the S&B tube with the original screws



3. At the throttle body, loosen the hose clamps, and disconnect the breather hose on the OEM intake tube.



6. Remove the mass air sensor from the OEM assembly



9. Install the vent hose adaptors as shown



INSTALLATION INSTRUCTIONS (continued)

10. Mount brackets as shown using the 10-24 x 3/4 screws with nylon lock nut and washer



11. Install the S&B cold air box in the vehicle. The long bracket may need to be bent slightly. Tighten bolts hand tight only. Use hardware provided



12. Install silicone hose adapter and hose to throttle body as shown



13. Install the S&B cold air tube to the throttle body and secure with the hose clamp. Tighten the air box with sockets



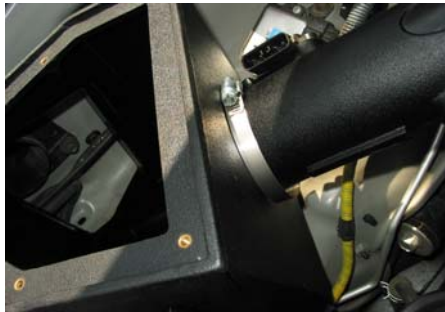
14. On the 2001 models, remove crankcase hose and replace with provided hose. On the 99-00 models cut tube to fit



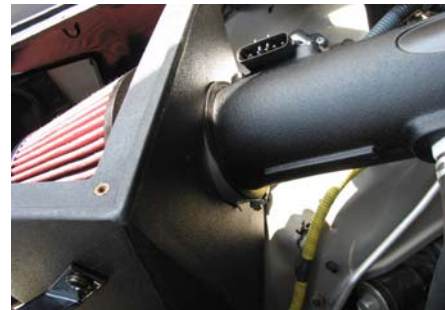
15. Remove the OEM hose and replace with provided hose. Use the OEM clamp to screw tubes together in the middle.



16. Insert hose clamps through the S&B cold air box and onto the tube



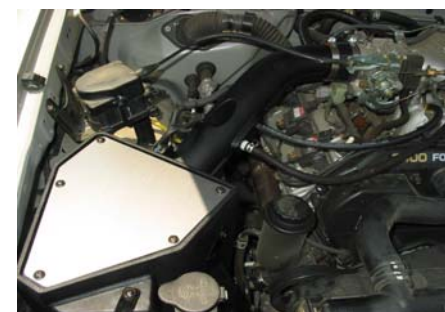
17. Insert filter into the S&B cold air intake and over the tube until the filter fits snugly against the box wall. Tighten the hose clamp



18. Reconnect mass air sensor



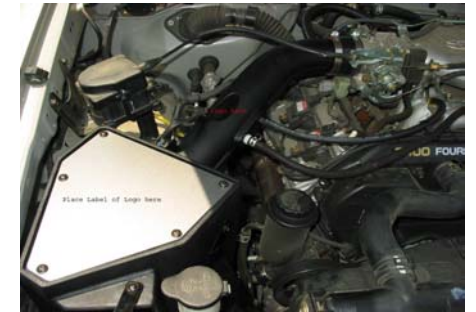
19. Place lid on the S&B cold air box and secure with a bolt and washer



20. Re-connect the breather to the stem on the S&B air intake tube.



21. Reconnect the negative cable to the battery and the installation is complete. Check and tighten all hardware.



Smog Certification Note:

The California Air Resource Board (CARB) requires that an E.O. identification label be applied to the vehicle in order to pass a smog check inspection when a High Performance Intake Kit has been installed.

You must place the E.O. label provided on or near the intake kit after installation so that a smog check technician can easily verify the E.O. number.

PERFORMANCE TESTING

- * Engage parking brake and start your engine. To ensure that the system was installed properly, listen for abnormal noises. If an air leak is detected, re-inspect hoses and connections as they may need to be tightened.
- * S&B FILTERS RECOMMENDS THAT YOU KEEP YOUR OEM INTAKE SYSTEM IN THE EVENT IT IS REQUIRED IN THE FUTURE.
- * In order to maintain proper warranty, all connections and components must be checked periodically for realignment and to tighten all connections. Failure to do so will void your warranty.
- * Use only S&B cleaning and oil products to service your filter. Using other company's oil and cleaner products may void your warranty.

Please call (909) 947-0015 should you have any questions or comments.