



INSTALLATION INSTRUCTIONS

75-9006

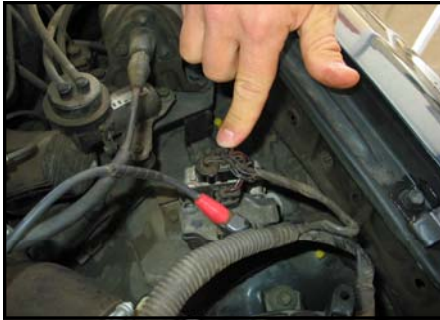
Toyota
4 Runner & Tacoma
V6-3.0L

Qty	Parts List	Qty	Parts List	Qty	Parts List	Qty	Parts List
1	2.75" x 2" Adapter	2	#44 Hose Clamps	1	Angled Bracket	5	SS Pan Head Screws
1	3/8" x 16" Hose	1	Steel Ring Adapter	1	1/2" Grommet	1	Air Filter
1	1/2" x 16" Hose	1	Ring Gasket	3	1/4" Hex Head Screws		
1	5/8" x 3.75" Hose	4	10-24 Screws	6	1/4" Washers		Tools Needed
1	Intake Tube	8	#10 Washers	3	1/4"-20 Nylock Nuts		3/8" Socket
1	Intake Box	4	10-24 Nylock Nuts	1	1/2" x 1/2" Hose Mender		Flat head screwdriver
1	Intake Lid	4	10-24 Pan Head Screws	1	4.5" Bracket		Phillips Head Screwdriver
1	CARB Sticker	1	3/8" Hose Barb	1	Zip Tie		Set of Metric Sockets
1	Instruction Sheet	1	5/8" x 1/2" Hose Barb	5	Sealing Washers		

1. Turn off engine and disconnect negative battery terminal.



5. Disconnect the remaining connectors from the distributor



9. Remove the stock air box and shield behind the headlight assembly



2. Unclip the electrical connection from the mass air sensor. Use care when removing

6. Loosen the hose clamps at the throttle body

10. Loosen the stock air intake tube from the mass air sensor, unclip and separate the stock air box



3. Unclip the wiring harness from the air box

7. Disconnect the crank case vent hose and stock air intake tube

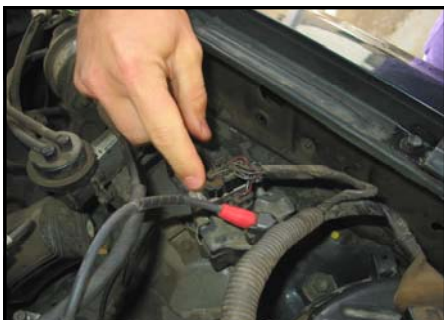
11. Unbolt the mass air sensor from the stock air box lid



4. Disconnect the coil wire from the distributor

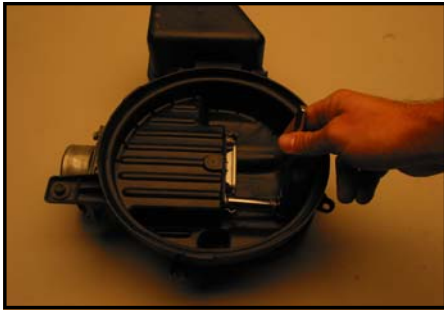
8. Unbolt the stock air box from the fender bracket and disconnect the vacuum hoses.

12. Loosen the 2 nuts inside the air box that connect the mass air sensor



INSTALLATION INSTRUCTIONS (continued)

13. Loosen the screw on the underside of the air box that connects the mass air sensor to the air box



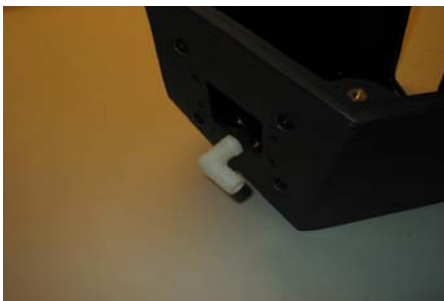
14. The mass air sensor should be totally isolated from the air box.



15. Locate the filter adaptor ring hardware, and assemble on the S&B air box. Tighten screws



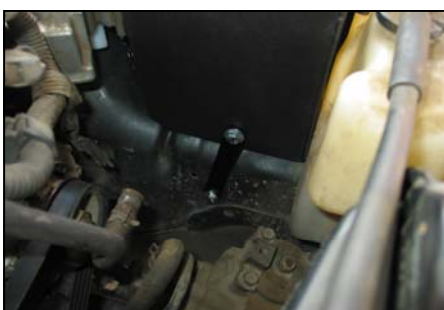
16. Attach the 1/2" 90 degree barbed NPT fitting to the S&B box.



17. Assemble the box, MAF sensor & intake tube As shown. Use the 2.75" x 2" adapter in between the MAF sensor and tube.



18. Install the S&B air box. Use the flat bracket to secure the air box.



19. Use the "L" bracket to attach the air box to the fender



20. Remove the upper stock intake tube from the resonator.



21. Attach the upper stock intake to the throttle body and S&B intake tube



22. Attach the crank case breather hoses.



23. Connect the 3/8" breather hose to the fitting on the S&B air tube.



24. Connect all of the electrical connections



25. Attach the 5/8" hose to the NPT fitting at the bottom of the S&B air box. & zip tie the hose securely.



26. Install the S&B high performance air filter in the S&B air box.



27. Install the air box lid on the top of the S&B Box. Reconnect negative battery terminal and the coil wire back to the distributor.



PERFORMANCE TESTING

- * Engage parking brake and start your engine. To ensure that the system was installed properly, listen for abnormal noises. If an air leak is detected, re-inspect hoses and connections as they may need to be tightened.
- * S&B FILTERS RECOMMENDS THAT YOU KEEP YOUR OEM INTAKE SYSTEM IN THE EVENT IT IS REQUIRED IN THE FUTURE.
- * In order to maintain proper warranty, all connections and components must be checked periodically for realignment and to tighten all connections. Failure to do so will void your warranty.
- * Use only S&B cleaning and oil products to service your filter. Using other company's oil and cleaner products may void your warranty.

Please call (909) 947-0015 should you have any questions or comments.